

WHAT IS CLAIMED IS:

- 1 1. A method for determining vibration amplitude limits to detect faults in
2 mechanical equipment, comprising:
 - 3 estimating a data probability distribution based on data for the mechanical
4 equipment; and
 - 5 utilizing the data probability distribution to calculate the vibration
6 amplitude limits.
- 1 2. The method of Claim 1 further comprising removing outlier data.
- 1 3. The method of Claim 2 further comprising calculating the vibration
2 amplitude limits as a function of frequency for a substantial portion of the frequency
3 spectrum.
- 1 4. The method of Claim 1 wherein the data probability distribution is
2 calculated using statistics and historical data of the mechanical equipment.
- 1 5. The method of Claim 4 further comprising specifying importance levels
2 for certain frequencies.
- 1 6. The method of Claim 5 wherein the certain frequencies comprise
2 frequencies for at least one of a motor, a compressor, or a gear.
- 1 7. The method of Claim 6 further comprising obtaining vibration spectra
2 comprising individual spectrum for the mechanical equipment from a database.
- 1 8. The method of Claim 7 further comprising calculating a frequency for the
2 individual spectrum and identifying the individual spectrum having a smallest number of
3 frequency lines.

1 9. The method of Claim 8 further comprising calculating noise bandwidths
2 and a largest noise bandwidth.

1 10. The method of Claim 9 further comprising collecting vibration data from
2 all spectra in a given frequency range.

1 11. The method of Claim 4 wherein the data probability distribution is
2 calculated using a kernel density method.

1 12. The method of Claim 11 wherein the kernel density method comprises
2 calculating conditional kernel density.

1 13. The method of Claim 12 wherein calculating conditional kernel density
2 comprises estimating an unknown probability density for a given dataset.

1 14. The method of Claim 13 wherein the probability density estimate at a
2 point x for a one-dimensional dataset with n data points is given by:

3

$$p(x) = \frac{1}{n h} \sum_{j=1}^n \kappa\left(\frac{x - x_j}{h}\right)$$

4 5 where, x_j is the j^{th} observation of dataset X , h is a bandwidth that characterizes a spread of
6 the kernel, and $\kappa(\cdot)$ is a kernel density function that is symmetric and satisfies the
7 condition: $\int_{-\infty}^{\infty} \kappa(u) du = 1$.

1 15. The method of Claim 14 wherein the kernel density estimate is a two-
2 dimensional kernel density estimate utilizing frequency and amplitude directions of the
3 frequency spectrum.

1 16. The method of Claim 15 wherein a d -dimensional kernel density estimate
2 is generally written as:

3
$$p(x) = \frac{1}{n} \sum_{j=1}^n |H|^{-1/2} K(H^{-1/2}(x - x_j))$$

4
5 where $K(u)$ is a d -dimensional kernel, H is a bandwidth matrix, and $|\cdot|$ denotes a matrix
6 determinant.

1 17. The method of Claim 4 further comprising detecting one or more faults in
2 the mechanical equipment.

1 18. The method of Claim 1 wherein the mechanical equipment comprises one
2 or more HVAC chillers.

1 19. A method for detecting faults in a chiller based on vibration amplitude
2 limits, comprising:

3 calculating vibration amplitude limits of the chiller using statistics and
4 historical data for the chiller;

5 estimating an at least two-dimensional density estimate; and

6 weighting the historical data based on when the historical data was
7 generated;

8 wherein the vibration amplitude limits are calculated as a function of
9 frequency for an entire frequency spectrum.

1 20. The method of Claim 19 further comprising removing outlier data.

1 21. The method of Claim 20 wherein the at least two-dimensional density
2 estimate utilizes frequency and amplitude directions of the frequency spectrum.

1 22. The method of Claim 21 wherein the at least two-dimensional density
2 estimate is a d -dimensional kernel density estimate.

1 23. The method of Claim 22 wherein the d -dimensional kernel density
2 estimate for point x of a dataset with n data points is given by:

3
$$p(x) = \frac{1}{n} \sum_{j=1}^n |H|^{-1/2} K(H^{-1/2}(x - x_j))$$

4 5 where, x_j is the j^{th} observation of the dataset, $K(u)$ is a d -dimensional kernel, H is a
6 bandwidth matrix, and $|\cdot|$ denotes a matrix determinant.

1 24. The method of Claim 22 further including obtaining vibration spectra
2 comprising individual spectrum for the chiller from a database.

1 25. The method of Claim 24 further comprising calculating a frequency for
2 the individual spectrum and identifying an individual spectrum having the smallest
3 number of frequency lines.

1 26. The method of Claim 25 further comprising calculating noise bandwidths
2 and a largest noise bandwidth.

1 27. The method of Claim 26 further comprising collecting vibration data from
2 all spectra in a given frequency range.

1 28. The method of Claim 19 further comprising calculating a conditional
2 kernel density.

1 29. The method of Claim 28 wherein calculating the conditional kernel
2 density comprises estimating an unknown probability density for a given dataset.

1 30. A method for determining vibration amplitude limits of a mechanical
2 device comprising:
3 identifying a mechanical device and a frequency range for a spectrum to
4 be analyzed;
5 retrieving vibration spectra comprising individual spectrum for the
6 mechanical device and the frequency range;
7 calculating frequency for the individual spectrum;
8 identifying the individual spectrum with a smallest number of frequency
9 lines;
10 calculating noise bandwidths and a largest noise bandwidth;
11 removing outlier data;
12 calculating conditional kernel density; and
13 calculating vibration amplitude limits to detect faults in the mechanical
14 device.

1 31. The method of Claim 30 wherein the mechanical device comprises a
2 chiller for an HVAC system.

1 32. The method of Claim 30 wherein the vibration spectra for the mechanical
2 device and the frequency range is obtained from a database.

1 33. The method of Claim 32 wherein calculating conditional kernel density
2 comprises estimating an unknown probability density for a given dataset.

1 34. The method of Claim 33 wherein the probability density estimate at a
2 point x for a one-dimensional dataset with n data points is given by:

$$p(x) = \frac{1}{nh} \sum_{j=1}^n \kappa\left(\frac{x - x_j}{h}\right)$$

5 where, x_j is the j^{th} observation of the dataset, h is a bandwidth that characterizes a spread
 6 of the kernel, and $\kappa(\cdot)$ is a kernel density function that is symmetric and satisfies the
 7 condition: $\int_{-\infty}^{\infty} \kappa(u)du = 1$.

1 35. The method of Claim 33 wherein the kernel density estimate is at least a
2 two-dimensional kernel density estimate utilizing frequency and amplitude directions of
3 the frequency spectrum.

1 36. The method of Claim 35 wherein a d -dimensional kernel density estimate
2 is given by:

$$p(x) = \frac{1}{n} \sum_{j=1}^n |H|^{-1/2} K\left(H^{-1/2}(x - x_j)\right)$$

5 where $K(u)$ is a d -dimensional kernel, H is a bandwidth matrix, and $|\cdot|$ denotes a matrix
 6 determinant.